



Mick McCarthy
excom
I/O

excom I/O

tha
800

James Jeremiah Murphy

Uisce Bea-

▶

Irish Distillers Limited (IDL)

Jameson	Paddy	Powers	
I/O	12	excom	I/O
1			



“MT18

excom

”
Mick McCarthy,
Irish Distillers Limited

	20	Irish Distillers	Excom Profibus
		DP	1
200	150		excom
			Tektron
32000			
1975			
Irish Distillers Group	1988	Irish Distil-	IDL E&I
lers Group Pernod-Ricard			I/O
		excom	MT18
	(Jameson)		
		DO40Ex	
		IDL	I/O
	VAT House	DO40Ex	
			IDL
VAT House Profibus			
VAT house	3	ITT PLC	MT18
Irish Distillers		Profi-	LED
bus DP PA			excom
DeviceNet			IDL
Profibus DP			



excom
128
64
/



VAT house 800 I/O
 1 Allen Bradley PLC
 Rockwell Engineering 12
 excom I/O (MT18)
 (1.5 MBaud) 4 SC12Ex
 4 Profibus
 Profibus DP
 200 m I/O

VAT House
 4

VAT house

excom I/O



Irish Distillers

Allen Bradley Master

Profibus